

## TESTA\_e COMPACT

TEMPERATURE TEST CHAMBERS







# aralab

ARALAB is a company specialised in designing, developing, manufacturing and servicing of high quality climatic chambers and controlled environment rooms.

Since 1985 we have been perfecting ways to create and control temperature, humidity, light, air flow and many other environmental conditions.

Only the highest quality components are used to manufacture our chambers so customers can have the best equipment for their research and testing purposes.

Control the environment, Your own climate.



Testa\_e temperature and humidity testing chambers offer precise and reproducible conditions for climatic and temperature testing in many industries.

#### **COMMON APPLICATIONS INCLUDE:**

- ENVIRONMENTAL TESTING
- · ELECTRONICS, AUTOMOTIVE, AEROSPACE,
- BUILDING MATERIALS, MILITARY EQUIPMENT, MATERIALS IN GENERAL RESEARCH
- QUALITY CONTROL
- PRODUCTION FACILITIES



Certified ISO:9001 for its Quality Management System

#### **KEY FEATURES**

- The most advanced technology in climate control
- Internal aerodynamic optimisation to ensure uniformity of climatic conditions
- Time saving features with easily configurable testing programs that can run, start and stop automatically
- Highly resistant stainless steel interior for maximum durability and easy cleaning
- Flexible interior with height adjustable and removable stainless steel shelves
- Nonpolluting construction and cooling system
- Compliant with international standards and requirements EN, IEC, DIN, ISO, NP and UNE

## **TEMPERATURE CONTROL RANGES**

## • • • COMPACT SERIES

TESTA	e COM	PACT	60 E80
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TEMPERATURE RANGE	1	-80°C~+150°C
TEMPERATURE FLUCTUATION	1	≤0.5°C
TEMPERATURE DEVIATION	1	±2.0°C (>100°C); ±1.5°C (≤100°C)
TEMPERATURE UNIFORMITY	1	2.0°C (100°C); 1.5°C (≤100°C)
TEMPERATURE HEAT-UP RATE	1	+20°C→+150°C ≤25 min (setting valve at +155°C, measuring point at air inlet)
TEMPERATURE PULL-DOWN RATE	1	+20°C→-70°C≤55 min (setting valve at -75°C, measuring point at air inlet)
TEMPERATURE CHANGE RATE	1	Heat up: ≥ 6°C/min; Pull-down: ≥ 2°C/min PS: measuring point at air inlet, Refer to the standard IEC 60068-3-5
NOISE LEVEL	<b>(3))</b>	≤55dB(A) (1m in front of the gate, at 1.2 m above the ground, in a free space.)

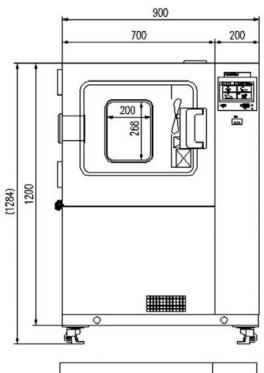
#### TESTA\_e COMPACT 60 E40

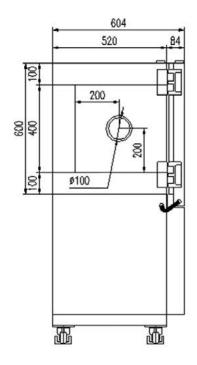
TEMPERATURE RANGE	1	-40°C~+150°C
TEMPERATURE FLUCTUATION	1	≤0.5°C
TEMPERATURE DEVIATION	1	±2.0°C (>100°C); ±1.5°C (≤100°C)
TEMPERATURE UNIFORMITY	1	2.0°C (>100°C); 1.5°C (≤100°C)
TEMPERATURE HEAT-UP RATE	1	+20°C→+150°C≤25 min (setting valve at +155°C, measuring point at air inlet)
TEMPERATURE PULL-DOWN RATE	1	+20°C→-40°C≤60 min (setting valve at -45°C, measuring point at air inlet)
NOISE LEVEL	1	≤55dB(A) (1m in front of the gate, at 1.2 m above the ground, in a free space.)

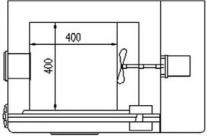
## **DIMENSIONS AND DRAWINGS**

### • • • TESTA\_E COMPACT 60 E40/80

EXTERNAL DIMENSIONS (HxWxD) (mm)	<b>!</b>	1.284 x 900 x 604
INTERNAL DIMENSIONS (HxWxD) (mm)		375 x 400 x 400







## **INSTALLATION REQUIREMENTS**

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POWER SUPPLY	Testa_e Compact 60 E40: AC(380±38)V (50±0.5)Hz 3-phases four wires + protective grounding wire. Suggested capacity for power switch 16A		
	<ul> <li>Testa_e Compact 60 E80 (3Phase): AC(380±38)V (50±0.5)Hz 3-phases four wires + protective grounding wire. Suggested capacity for power switch 16A</li> </ul>		
	<ul> <li>Testa_e Compact 60 E80 (1Phase): AC(220±22)V (50±0.5)Hz Single phase + protective grounding wire. Suggested capacity for power switch 25A</li> </ul>		
	• The earth resistance of protective grounding wire is less than $4\Omega$ ;		
	<ul> <li>Users are required to provide air or power switches with appropriate capacity for equipment at the installation site, and the switch must be independently provided for this equipment.</li> </ul>		
POWER CAPACITY	<ul><li>Testa_e Compact 60 E40: 1.8kw</li><li>Testa_e Compact 60 E80 (3Phase): 3.5kW</li><li>Testa_e Compact 60 E80 (1Phase): 3.5kW</li></ul>		
MAXIMUM CURRENT	<ul> <li>Testa_e Compact 60 E40: 7A</li> <li>Testa_e Compact 60 E80 (3Phase): 7A</li> <li>Testa_e Compact 60 E80 (1Phase): 16A</li> </ul>		

## **EQUIPMENT DESCRIPTION**

## • • • CONSTRUCTION

INSULATION ENCLOSING STRUCTURE	<ul> <li>Outer wall: two-sided galvanized steel sheet with plastic-sprayed surface (GWS standard color)</li> <li>Inner wall: SUS304 stainless steel plate</li> <li>Thermal insulating material for chamber body: polyurethane foam + glass wool</li> <li>Thermal insulating material for door: glass wool</li> </ul>
AIR CONDITIONING CHANNEL	Fan, heater, evaporator, water drainage port, dry-bulb temperature transducer
TEST CHAMBER DOOR	<ul> <li>Single hinged door with the hinge at the left side and knob on the right side</li> <li>viewing window, LED lamp</li> <li>Water sink</li> <li>Dew-prevention electric heating device on window frame</li> </ul>
OBSERVATION WINDOW	<ul> <li>One electric heating anti-sweat and dew-prevention viewing window</li> <li>W200mm×H265mm</li> </ul>
CABLE PORT	ø100mm x1,at the left side of the chamber with soft rubber plug.
LAMP	High efficiency and long life LED light
CONTROL PANEL	Controller display, hour meter, over-temperature protection setting device, hour meter
MACHINERY ROOM	<ul> <li>Refrigeration unit, water receiving pan, drainage port, blower fan for refrigeration, filter screen for condensers</li> </ul>
DISTRIBUTION CONTROL CABINET	<ul> <li>Motor, exhaust fan</li> <li>Distribution panel</li> <li>Leakage circuit breaker for general power supply</li> <li>Measuring device (ADDA)</li> <li>Input &amp; output (I/O) board</li> <li>RS-485 interface</li> <li>RJ-45 Ethernet interface</li> <li>Sample power supply control terminal</li> </ul>
HEATER	<ul> <li>Nichrome strip wire heater</li> <li>Control method of heater: equivalent periodic pulse-width modulation without contact, SSR (solid-state relay)</li> </ul>
POWER CORD HOLE AND DRAINAGE HOLE	At the back side of chamber body
STANDARD CONFIGURATION OF TEST CHAMBER	
TEST SAMPLE SHELF	<ul><li>2 stainless steel shelves</li><li>Load capacity (uniformly distributed):5 kg/layer</li></ul>
MOVABLE CASTERS	4 (with adjusting wheels)





#### • • • REFRIGERATION SYSTEM

HEAT TRANSFER	Heat transfer convection by air circulating
AIR CIRCULATION DEVICE	Centrifugal fan
AIR HEATING	<ul> <li>Nichrome strip wire heater</li> <li>Control method of heater: equivalent periodic pulse-width modulation without contact, SSR (solid-state relay)</li> </ul>
AIR COOLING	<ul> <li>Testa_e Compact 60 E80: Mechanical compression cascade refrigeration(Air cooled)</li> <li>Testa_e Compact 60 E40: Mechanical compression single refrigeration (Air cooled)</li> </ul>
REFRIGERATION COMPRESSOR	Capillary & Electronic expansion valve (stepping motor driver)
REFRIGERATING MACHINE CONTROL METHOD	Hermetically sealed low-noise rotary compressor
REFRIGERANT	<ul><li>Testa_e Compact 60 E80: R449a/R508a</li><li>Testa_e Compact 60 E40: R449a</li></ul>

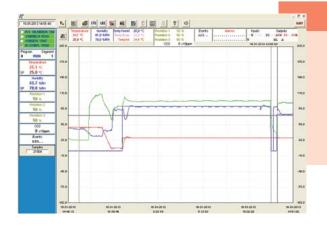
CONTROLLER	
DISPLAY	7 inches, 800X480 dot matrix, TFT 64k color LCD display
OPERATING MODE	Program mode: fixed value mode
SETTING MODE	English menu; input via touch screen
PROGRAM CAPACITY	<ul> <li>Editable programs</li> <li>Quantity: 20 max</li> <li>Steps: 1000 max</li> <li>Cycles: each step has a maximum of 20 cycles (each cycle step has a maximum of 99 cycles);</li> <li>Fixed: 10 programs that can be linked</li> </ul>
SET RANGE	<ul> <li>Temperature: adjust according to the temperature range of the equipment (Upper limit: +5°C; Lower limit: -5°C)</li> </ul>
SET &DISPLAY RESOLUTION	<ul> <li>Temperature: 0.1°C</li> <li>Time: 0.1min</li> <li>Humidity: (0~100) %RH</li> </ul>
INPUT	<ul> <li>Thermocouple</li> <li>Platinum resistance, voltage, current, etc., if the equipment needs</li> </ul>
COMMUNICATION INTERFACE	<ul> <li>RS-485 interface</li> <li>RJ-45 Ethernet interface (IEEE802.3i/3u/3ab, 100Mbps)</li> </ul>
INTERFACE CONVERTOR (OPTION)	<ul> <li>RS-232 interface: RS-485/ RS-232 convertor</li> <li>GPIB interface (IEEE 488.2): RS-485/GPIB convertor</li> </ul>
COMMUNICATION PROTOCOL	STEN Communication protocol
CONTROL MODE	Anti-integral saturation PID     BTC (for temperature test equipment)
CURVE RECORDING FUNCTION	<ul> <li>RAM with battery protection can save the set values, sampling values of equipment, and the time of sampling instant. The maximum recorded time is 350 days (when sampling period is 1.5min).</li> </ul>
AFFILIATED FUNCTION	<ul> <li>Malfunction alarm, cause and treatment indicating function; power failure protection function; highest and lowest temperature protection function;</li> <li>Calendar timing function (automatic startup and shutdown)</li> <li>Self-diagnosis function</li> </ul>





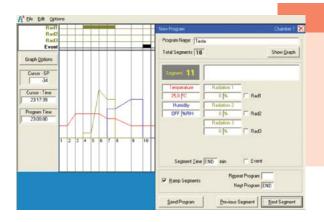
## **FITOLOG SOFTWARE**

The FitoLog software pack is a set of applications designed to facilitate the monitoring and programming and data from the FitoClima chambers. It consists of 3 applications: **FitoLog, FitoLogView** and **FitoProgram**.



#### **FITOLOG**

Records and displays in real time all data and details related to the set-points, running variables and equipment behaviour.



#### **FITOPROGRAM**

This application simplifies the creation of programs and its integration on the chamber ClimaPlus controller. Up to 20 programs, each with 50 segments, can be designed and linked to create detailed environmental profiles and simulations.

## **ACCESSORIES**

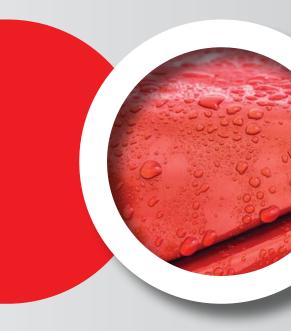
- Additional shelves
- Observation window

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Control the environment Your own climate